




BBright™ Press Fit Instructions

	plastic cups	Apply a coating of synthetic grease to outside of cups. Press in using BB press tool. <ul style="list-style-type: none"> If the fit is loose, use LocTite® 641 (instructions below).
	metal cups, bearing inside the frame	Apply a coating of synthetic grease to outside of cups. Press in using BB press tool. <ul style="list-style-type: none"> If the fit is loose, clean off the grease and use LocTite® 641 (instructions below).
	metal cups, bearing outside the frame	Apply a coating of synthetic grease to outside of cups. Press in using BB press tool. <ul style="list-style-type: none"> If the fit is loose, clean off the grease and use LocTite® 641 (instructions below).

After the bottom bracket bearings are in the frame, install the cranks **with plenty of grease** to lubricate, prevent corrosion and reduce squeaks.



How to use LocTite® with BBright cups

1. Apply LocTite® primer to both the frame and cups. Follow directions on primer package.
2. Apply LocTite® to the frame and cups. Follow directions on LocTite® package. Press the cups into the frame.
3. Assemble & adjust the crank. This helps align the cups and bearings during cure.

Notes when using LocTite®:

- You can assemble the rest of the bike (derailleurs, etc.) during cure.
- Let the LocTite® cure before riding (see information on LocTite® package). High pedal forces and chain tension can disturb the LocTite® during cure.

LocTite® information

	Primer 7649	speeds cure on inert surfaces
	LocTite® 641	safe for plastics and metals